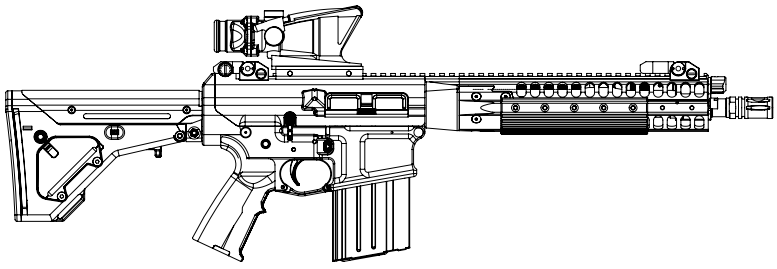
DO NOT OPERATE ANY LWRCI RIFLE PRIOR TO READING THIS MANUAL
This manual contains important safety information that will allow you to safely operate the R.E.P.R. series Rifle. Read the entire manual prior to operating the weapon. Follow all safety rules and operator instructions contained herein. Ensure this manual remains with this weapon.

7.62mm Rapid Engagement Precision Rifle (R.E.P.R.)

Operator's Manual



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Congratulations! In purchasing the LWRCI Rapid Engagement Precision Rifle, you now have the most capable 7.62x51mm NATO semi-automatic rifle in the world. LWRCI's goal was to design and deliver a rifle that was more reliable, user friendly and while as accurate as a custom bolt-action sniper rifle. The system is user configurable for day or night use. The system was designed to use multiple upper receiver groups from a short 12.7" barreled upper to the 20" Sniper upper.

The system is loosely based on the Stoner AR architecture to preserve the feel and muscle memory associated with rifles based on the Stoner design. That is where the familiarity ends. The barrel to receiver interface is almost three times more robust than any other rifle. Barrels are cold-rotary hammer forged over a precision mandrel and boast perfect bores that are consistent in concentricity 0.0002". The barrel is finished machined in profiles to maximize accuracy and minimize the adverse effects of barrel whip and harmonics. A target crown is used to maximize hit probability. The barrel is finished in the NiCorr surface conversion process. NiCorr is harder than chrome and offers a lower co-efficient of friction adding to barrel life and muzzle velocity. It makes the barrels easier to clean as they do not foul with copper as readily and are virtually impervious to corrosion. The material chosen for the barrel is the same used on the M2 .50 caliber machine gun.

The weapon features a left side non-reciprocating charging handle with integrated forward assist. This allows the user to operate the action without cheek weld and thus keep eyes on target. It also allowed LWRCI to seal the upper and lower receiver at the rear end preventing gas from being propelled into the users eye when a suppressor is used.

There is a gas adjustment feature allowing a broad use of ammunition types available, optimize the system for suppressor use, or shut off the gas entirely for a manually operated rifle.

All moving parts of the action are coated in NiBor. NiBor is a very hard plating process that includes a Nickel composite that acts as a permanent lubricant minimizing the need for break in, or liquid lubrication.

There are many other valuable features found in your rifle. If you require further design and manufacturing information, please visit the LWRCI forum found at www.LWRCI.com.

1.1 About This Manual:

The purpose of this manual is to provide instruction on the safe operation, detail maintenance procedures and provide general information for the R.E.P.R. series of Carbines and Rifles. Thoroughly read this manual prior to operating your weapon and follow all safety rules and procedures outlined within. Ensure you also observe all Local, State, and Federal Laws when possessing, transporting, or operating your LWRC International, LLC weapon.

By following the operating and maintenance procedures outlined in this manual you will ensure proper and safe function of the firearm.

1.2 Warnings and Safety Data:

WARNING! ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION WHEN LOADING, UNLOADING, CLEARING OR CHARGING THE WEAPON.

WARNING! WHENEVER THE WEAPON IS SUBMERSED IN WATER IMMEDIATELY SHAKE THE WEAPON, SWINGING THE MUZZLE DOWNWARD VIGOROUSLY, PRIOR TO FIRING.

WARNING! NEVER FIRE THE WEAPON WHILE SUBMERSED.

WARNING! THE GAS REGULATOR KNOB AND BARREL MAY BECOME HOT ENOUGH TO CAUSE INJURY DURING FIRING. TAKE CARE WHEN CHANGING GAS REGULATOR SETTINGS.

WARNING! ONLY USE AUTHORIZED AMMUNITION THAT IS OF THE CORRECT CALIBER AND IN SERVICEABLE CONDITION. DO NOT LUBRICATE AMMUNITION.

WARNING! WHEN USING A BLANK FIRING ADAPTER (BFA), ENSURE ALL MAGAZINES TO BE FIRED AND EVERY ROUND IN THEM IS INDEED BLANK AMMUNITION PRIOR TO USING A BFA. FIRING A LIVE ROUND WITH THE BFA IN PLACE COULD CAUSE INJURY OR DEATH!

WARNING! WHEN FIRING, IF YOU HAVE A DRASTIC REDUCTION IN RECOIL AND THE WEAPON DID NOT SOUND RIGHT, UNLOAD TO RANGE SAFE, FIELD DISASSEMBLE AND INSPECT THE BORE TO ENSURE THERE IS NO OBSTRUCTION.

WARNING! NEVER FIRE THE WEAPON WITHOUT THE CAM PIN INSTALLED. THIS COULD RESULT IN INJURY OR DEATH.

WARNING! NEVER KEEP LIVE AMMUNITION NEAR FIREARM OR WORK AREA WHILE DISASSEMBLING OR CLEANING FIREARM

WARNING! NEVER FIRE THE WEAPON WITHOUT ADEQUATE EAR AND EYE PROTECTION AS YOU WILL SUSTAIN PERMANENT INJURY.

2.0 General Description of the R.E.P.R. Series of Rifles:

The Rapid Engagement Precision Rifle (R.E.P.R.) series are gas piston operated, rotary bolt, magazine-fed, air-cooled, self-loading rifles chambered in **7.62x51mmNATO/.308 Win** from LWRC International.

R.E.P.R. s are available in a number of configurations to fill a variety of mission profiles;-

A. **R.E.P.R. 20" Model** – Fitted with a heavy profile 20"(508mm) barrel, 2-stage adjustable match grade trigger and butt stock with adjustable cheek piece and length of pull , it is intended as a precision rifle suitable for engaging point targets out to 1000m.

B. **R.E.P.R. 18" Model** – Fitted with a medium-heavy profile 18"(457mm), 2-stage match grade trigger and telescoping butt stock., this model is suitable for use as a Designated Marksman's Rifle for point target engagements out to 800m.

C. **R.E.P.R. 16" Model** – Fitted with a medium profile 16"(406mm), Enhanced Service Fire Control Group (Semi or Select Fire) and telescoping butt stock, this is a Battle Rifle that can engage point targets out to 600m.

D. **R.E.P.R. 12.7" Model** – Fitted with a medium profile 12.7"(323mm), Enhanced Service Fire Control Group (Semi or Select Fire) and telescoping butt stock, this configuration is intended for use as a heavy caliber CQB weapon up to 200m.

All R.E.P.R.s have high tolerance cold hammer forged barrels made from 41V45 steel, ultra-rigid receiver to barrel interfaces and free-floating hand guards. This makes them capable of very high accuracy with appropriate match quality ammunition.

Designed for the rigors of military and law enforcement, the R.E.P.R. series is extremely robust and suited to the demands of field operations without the need for excessive care and maintenance.

2.1 Weapon Nomenclature:

2.1.1 R.E.P.R. 16

Left Side Profile

Right Side Profile

LEGEND

1. Muzzle	8. Cocking Handle Knob	15. Trigger	22. Ejection Port
2. Barrel	9. Receiver Rail	16. Trigger Guard	23. Magazine Release
3. Gas Regulator	10. Rear Sight	17. Bolt Catch	24. Case Deflector
4. Front Sight	11. Stock Release Lever	18. Magazine	25. Ambidextrous Bolt Catch
5. Top Rail	12. Telescoping Stock	19. Pusher Screw	26. Rear Take Down Pin
6. Lower Rail	13. Pistol Grip	20. Front Take Down Pin (Hinge Pin)	
7. Rail Base/ Barrel Nut	14. Selector Lever	21. Ejection Port Cover	

2.1.2 R.E.P.R. 20

28. QD Sling Mount	30. Cheek Piece	32. Sling Loop
29. Cheek Piece Adjustment	31. Length of Pull Adjustment	33. Rail Sections

Items 29-32 apply only to R.E.P.R. 20

2.1.3 STRIPPED, R.E.P.R. 16

R.E.P.R. 16

A. Piston Cup
B. Top Rail
C. Operating Rod Assy.
D. Upper Receiver Assy.
E. Bolt Carrier Group
F. Lower Receiver Assy.
G. Magazine

2.1.4 STRIPPED, R.E.P.R. 20

2.1.5 TECHNICAL DATA

Caliber	7.62x51mm NATO (.308 Win)
Weight (unloaded w/o accessories)	R.E.P.R. 12 - NA R.E.P.R. 16 - 8.4lbs (3.81kg) R.E.P.R. 18 - 10.5 lbs (4.76kg) R.E.P.R. 20 - 11.25 lbs (5.1kg)
Length (stock collapsed)	R.E.P.R. 12 – NA R.E.P.R. 16 - 34.5 inches (876mm) R.E.P.R. 18 - 36.4 inches (925mm) R.E.P.R. 20 - 40.5 inches (1029mm)
Barrel Length	R.E.P.R. 1 - NA R.E.P.R. 16 - 16 inches (406mm) R.E.P.R. 18 - 18 inches (457mm) R.E.P.R. 20 - 20 inches (508mm)
Rifling	6 Lands & Grooves 1:10” Right Hand Twist
Magazine Capacity	5, 10 or 20 rounds
Trigger Pull (semi)	R.E.P.R. 12 & 16 -5.05 - 8.0 lbs R.E.P.R. 18 -3.2-5.0 lbs (1st stage) 0.5-1.5 lbs (2nd stage) R.E.P.R. 20 -1.3-3.0 lbs (1st stage) 0.5-1.5 lbs (2nd stage)
Trigger Pull (auto)	5.05 – 8.0 lbs
Muzzle Velocity	NA
Sustained rate of fire	50 rounds per minute
Rapid rate of fire	120 rounds per minute
Cyclic rate of fire	NA
Point Target Max Range	R.E.P.R. 20 - 800 meters
Area Target Max Range	R.E.P.R. 20 - 1000 meters

2.1.6 Operating Controls

2.1.6.1 Selector Lever (14.)

Located on the left side of the lower receiver, the selector lever functions as the manual safety of the R.E.P.R. and also the fire control selector on select fire weapons. The receiver is marked with pictograms of all three modes of fire:

SAFE = **Prevents the trigger from releasing the trigger.**
SEMI-AUTOMATIC = **Allows one shot per pull of the trigger.**
AUTOMATIC = **Rifle will shoot and load multiple shots until the trigger is released.**

All LWRCI rifles are marked with all the AUTO setting however the AUTO setting is only functional in a select-fire weapon (Military and Law Enforcement Only). The AUTO setting cannot be engaged in a semi-automatic weapon.
SAFE can only be engaged when the weapon is charged and the trigger is cocked.

2.1.6.2 Trigger (15.)

The Trigger is used to fire the weapon. It is enclosed by the Trigger Guard. R.E.P.R. 18 equipped with MATCH 2-stage triggers. These have a heavier and longer 1st stage (approx. 4lbs pull) and a lighter, crisp 2nd stage break (approx. 1 lb.). R.E.P.R. 20 is equipped with an adjustable 2-stage trigger. Please follow Geissele Automatic's instructions for adjusting the trigger.

CAUTION: Adjusting the trigger to a very low pull weight can cause a significant safety issue on a self-loading rifle. LWRCI does not suggest you adjust the trigger. It has been factory tuned on a precision jig.

CAUTION: LWRCI only advocates the use of the fire control group supplied with your weapon. They have been thoroughly tested through drop testing, and environmental testing to ensure safe use in the field. There are single-stage match triggers on the market that in our opinion are unsafe for use on an operational firearm.

CAUTION: Installing aftermarket accessories that extend into the trigger guard area of the weapon are discouraged and unnecessary and can cause a negligent discharge.

2.1.6.3 Charging Handle (8.)

The Charging Handle on the left side of the R.E.P.R. is used to charge the weapon and/or retract the Bolt Carrier Group. It is non-reciprocating. A Forward Assist or Silent Bolt Closure is built into the Charging Handle and is activated by depressing the Charging Handle Knob to engage the bolt carrier, then pushing the carrier forward into battery while keeping the Knob pressed in.

2.1.6.4 Magazine Release (23.)

This control is located on the right hand side of the Lower Receiver, Adjacent to the top left hand side of the Magazine Well. It is shielded by a cutout in the receiver so that the magazine is not unintentionally released. It is used to release the Magazine Catch which allows the Magazine to drop free or be pulled out.

CAUTION: Removing the Magazine does not make the weapon safe. R.E.P.R. can be fired with the Magazine removed. For instructions to **CLEAR** the weapon, see 3.3.

2.1.6.5 Bolt Catch (17. and 25.)

R.E.P.R. is equipped with ambidextrous bolt catch controls on both left (17.) and right (25.) sides of the Lower Receiver. They are used to release the Bolt Carrier Group from the locked open position or to lock the Bolt Carrier Group back when there is a filled magazine or no magazine loaded in the Magazine Well. This is done by depressing the lower portion of either Bolt Catch while retracting the Charging Handle all the way to the rear. Return the Charging Handle to the forward position after. Pressing the upper paddle section of the Bolt Catch will release the bolt carrier group which will send it forward into battery under power of the return spring.

CAUTION: Releasing the Bolt Catch with a loaded Magazine will load the weapon.

2.1.6.6 Gas Regulator

The Gas Regulator adjusts the volume of gas directed into the piston. There are 4 detent positions, **Closed** (marked **C**), **Suppressed** (marked **S**), **Normal** (marked **N**) and **Adverse** (marked **A**). The marking that is at 12 o'clock, nearest the top rail and furthest from the barrel indicates the setting in use. The shape of the knob is irregular or elliptical allowing the shooter to determine the position of the regulator in the dark. Learn the shape of the regulator remembering the protuberant feature on the regulator knob in relation to a landmark on the weapon so you can feel its position in the dark.

CAUTION: The gas regulator and gas block can be one of the hottest parts of the weapon. If you have been firing the weapon, the regulator WILL BE HOT ENOUGH TO BURN YOU. Use a flat tool on the face of the regulator to turn it if it is hot.

The **Closed** setting cuts off all gas from the piston system so the weapon will not cycle when fired. This is for specific mission use such as a requirement to "palm" or retain the brass on a tactical mission. It can be used when firing subsonic ammunition with a suppressor which guarantees there is no movement of the action for the quietest employment of the rifle possible.

CAUTION: The closed gas setting may be a liability for some units or poorly trained end users who do not ensure their weapon is in a functional mode for self-loading. If this is the case, LWRCI can supply a gas regulator without the closed setting. Complete weapons can be ordered this way.

Suppressed setting is used in conjunction with Sound Suppressors to reduce gas back-pressure caused by the suppressor. Some suppressors create more back-pressure than others and therefore you may not need to use the suppressed setting with your particular suppressor. With a suppressor on the Suppressed setting your weapon demonstrates signs of being under-gassed (failure to extract, failure to lock back on an empty magazine) then run your rifle on the N-Normal setting.

Follow the instructions supplied by your suppressor manufacturer for installation of the suppressor, the suppressor muzzle device/mount. LWRCI has done extensive testing with the LWRCI suppressor, the Surefire suppressor, and the Advanced Armament suppressor. The Surefire suppressors generally run in the N-Normal setting.

Normal setting is the default setting for non-suppressed operation. This is tuned to the heavy match grade cartridges like M118LR or Federal GMM. Ejection should be at the 4 o'clock position. If you are firing hot loads, the ejection pattern will move toward the 2-3

o'clock positions. This means the bolt carrier velocity is higher than optimal. It does not mean any harm will come to the weapon, but increases the chances of a bolt over base stoppage. A po

Adverse setting is only used when the weapon is operating sluggishly due to extreme and/or very low temperature or very low pressure ammunition.

2.1.6.6 Ejection Port Cover (21.)

The ejection port cover is spring loaded with a closing detent. It will automatically open when the Bolt Carrier cycles and remain open until closed manually. Ejection should always be manually closed after a course of fire and the situation is assessed as non-threatening.

2.1.6.7 Pusher Screws (19.)

At the front of the Lower Rail (6.) are the pair of Pusher Screws that keep the Top Rail (5.) correctly indexed to the Lower Rail. They are captive to the Lower Rail and will not fall out. The knurled head allows them to be finger tightened and a slot allows the use of a cartridge rim or coin to torque them tight. Never use excessive force to tighten these screws. There are Viton O-rings that when compressed will prevent these from vibrating loose.

2.1.6.8 Cheek Piece Adjustment (29.) *(APPLIES TO R.E.P.R. 20 ONLY)*

This knob is used to raise or lower the height of the Cheek Piece (30.). Facing the left side of the weapon with the stock to the right, the knob is rotated to the left to raise the Cheek Piece and the right to lower it.

2.1.6.9 Length of Pull Adjustment (31.) *(APPLIES TO R.E.P.R. 20 ONLY)*

This feature allows you to optimize your length of pull (buttstock length) ensuring perfect eye relief with your optic and optimal comfort and shooting position. Rotating this knob upwards using the same orientation as above extends the Butt Plate and the Length of Pull. Rotating it downwards closes the Butt Plate and shortens the Length of Pull.

The user will note that there is great reduction in felt recoil, and the shooter will be capable of faster and more accurate follow up shots if the rifle is properly fitted through proper adjustment of these features.

3.0 Safety Information and Procedures:

READ THIS MANUAL COMPLETELY PRIOR TO OPERATING YOUR WEAPON.

THE FOUR FIREARMS SAFETY RULES

- **Treat every weapon as if it were loaded at all times.**
- **Never point your weapon at anything you don't intend to shoot.**
- **Keep your finger straight and off the trigger until you intend to fire.**
- **Keep your weapon on safe until you intend to shoot.**

3.1 General Safety Procedures:

3.1.1 Whenever handling any weapon, point the muzzle in a safe direction as it as soon as you pick the weapon up, then **CLEAR** the weapon. See 3.3.1 to 3.3.5. Ensure chamber is clear.

3.1.2 Whenever handing over your weapon to another person, clear the weapon first and hand it over with the bolt locked to the rear by the bolt catch. When receiving a weapon from another person insist that they clear it and lock the bolt to the rear before accepting the weapon. Check the chamber to ensure the weapon is clear when you accept the weapon.

3.1.3 Always ensure you are firing the correct caliber ammunition through your weapon. To ensure proper function and safety LWRCI recommends using only factory loaded ammunition that complies with the Sporting Arms and Ammunition Manufacturer's Institute (SAAMI), Commission Internationale Permanente pour l'Epreuve des Armes à Feu Portatives (CIP), NATO, or ammunition loaded to U.S. Military specifications for the weapon. LWRCI doesn't guarantee your weapon's safety or performance when utilizing re-loaded or surplus ammunition.

3.1.4 Check your weapon's bore to ensure it is free from obstructions before firing. In the event that the weapon is dropped or the muzzle touches the ground, unload and ensure the weapon bore is free from obstruction. If it is dark and the tactical situation permits, use a flashlight to ensure there is not an obstruction. If the tactical situation calls for light discipline, drop a cleaning rod through the bore to ensure there is no obstruction.

3.1.5 Prior to firing your weapon, know your intended target and what lies beyond. Ensure that there is an adequate backstop or open space free from people or any other

unintended targets prior to shooting. Never shoot at water or hard objects as ricochets will occur and pose a safety hazard to property, people in the vicinity, or the shooter.

3.1.6 Be aware of where the weapon muzzle is pointed at all times and NEVER flag (point your muzzle at) any person or unintended target regardless of the status of the weapon. When not being carried on the range your weapon should be placed in **Range Safe** condition with the muzzle facing down range ejection port up, the bolt locked to the rear and selector on safe. No weapon should be handled regardless of status while people are down range. Observe all rules of the range you are firing on.

3.1.7 Weapons should be stored unloaded, and in a locked case or other secure area.

3.1.8 Always use hearing and eye protection when shooting any firearm.

3.1.9 Be familiar with your weapon and its features, controls and operating procedures prior to shooting.

3.2 Weapon Conditions

Condition 4: Bolt forward on an empty chamber, ejection port cover closed, no magazine inserted, and selector lever on fire (will not engage safe). See 3.3

Condition 3: Bolt forward on an empty chamber, ejection port cover closed, magazine inserted, and selector lever on fire (will not engage safe).

Condition 2: Not applicable.

Condition 1: Bolt forward with a round chambered, ejection port cover closed, magazine inserted, and selector lever on safe.

Range Safe: Bolt locked to the rear, ejection port cover open, no magazine inserted, and selector lever on safe.

3.3 Clearing Your Weapon – Unloading

3.3.1 Ensure the muzzle is pointed in a safe direction at all times and through the course of unloading the weapon.

3.3.2 Remove the Magazine (if present) by depressing the Magazine Release and either allowing it to drop free or pulling it out.

3.3.3 Depress and hold the base of the Bolt Catch with trigger finger.

3.3.4 Grasp the Charging Handle firmly with the support hand and pull firmly all the way to the rear. Release the Charging Handle. The bolt carrier should remain locked back.

3.3.5 Roll the rifle counterclockwise to visually confirm that there is no round or casing in the chamber. If light conditions are low, physically inspect chamber.

3.3.6 Upon confirmation that the chamber is clear, depress the paddle of the Bolt Catch. The bolt carrier should move forward and go into battery.

3.3.7 While pointing the weapon in a safe direction, depress the Trigger to render it inert. Your Selector Lever should not go to safe, indicating that the hammer is no longer cocked.

3.3.8 Close the Ejection Port Cover. Your rifle is now in **Condition 4** and ready for administrative handling.

CAUTION: Do not depend on the fact that no chambered round was ejected on clearing. You can still have a live round in the chamber that did not extract/eject because your extractor was broken, or the case rim was ripped through by the extractor. VISUALLY inspect the chamber to ensure it is clear.

3.4 Pre-Fire Function Test

The User should always complete a pre-fire function test of the action and fire control group before using the weapon and any time the weapon has been disassembled and reassembled.

3.4a Semi-Automatic Mode

3.4.1 Ensure weapon is **CLEAR** (see 3.3) and in **Condition 4** prior to performing a function test.

3.4.2 Insert an empty Magazine fully into the Magazine Well and pull downward. The Magazine should remain locked into the magazine well.

3.4.3 Grasp the Charging Handle and pull it firmly to the rear. The bolt carrier should lock to the rear. Return the charging handle to its forward and locked position by pushing it forward.

3.4.4 Depress the magazine release. The magazine should eject from the magazine well and the bolt carrier should remain locked to the rear.

3.4.5 Depress the top serrated portion of the bolt catch. The bolt carrier should spring fully forward and lock into battery.

3.4.6 With the selector lever on "**SAFE**" depress the trigger. The hammer should not fall.

3.4.7 Rotate the selector lever to "**SEMI**" and depress the trigger. The hammer should fall.

3.4.8 Charge the weapon by grasping the charging handle, pulling it firmly to the rear and releasing. Depress and hold the trigger. The hammer should fall.

3.4.9 Continue holding the trigger while charging the weapon again. Release the trigger and you should hear a click as the disconnector disengages. The hammer should remain cocked.

3.4b Automatic Mode

3.4.10 Place the selector lever on "**AUTO"** Depress and hold the trigger. The hammer should fall.

3.4.11 Continue to hold the trigger and charge the weapon 2-3 times. Each time the bolt should go forward and the hammer should fall. Release the trigger.

3.4.12 This completes the function check. Make weapon **Condition 4**.

3.5 Pre-Fire Inspection (PFI)

Perform the following inspection prior to each firing session. Start your PFI with your weapon in Condition 4.

3.5.1 Break the weapon down "shotgun style" by pulling out the Take Down Pin (26.) and pivoting the Lower Receiver down from the Upper Receiver.

3.5.2 Remove the Bolt Carrier Group by pulling the Charging Handle back all the way and grasping the rear of the Bolt Carrier.

3.5.3 Inspect the Bolt and Bolt carrier ensuring the following; the Bolt Cam Pin is correctly installed with the arrow facing forward; if applicable, the Firing Pin Retainer is fully seated in its hole. Ensure the firing pin hole is unobstructed and the Firing Pin is properly installed (tap the bottom of the Bolt Carrier firmly against the palm of your hand, the Firing Pin should stay in place).

3.5.4 Visually inspect the bore of the weapon to ensure it is unobstructed (in low light conditions physically inspect the bore by passing a cleaning rod through it).

3.5.5 Re-assemble the weapon inserting the Bolt Carrier Group. Pivot the Lower Receiver back up to the Upper Receiver and press in the Rear Take Down Pin.

3.5.6 Ensure that the Gas Regulator is in the appropriate detent position as dictated by use.

3.5.7 Inspect the Magazines for the following: Ensure the Magazines are clean and not dented (particularly the feed lips). Ensure the Magazine Follower moves freely within the magazine body and returns under its own spring tension without binding. Do **NOT** oil or otherwise lubricate magazines. Only use Magazines recommended by LWRCI.

3.5.8 Inspect the ammunition prior to firing. Ensure ammunition is factory manufactured in compliance with SAAMI, CIP and/or U.S. MIL-Spec/STANAG specifications. Ensure ammunition is the correct caliber for the weapon. Ensure ammunition is clean. Do not oil or otherwise lubricate ammunition. Do not overload magazines.

3.5.9 Put the weapon in **Condition 4** or **Range Safe** status.

4.0 Operation

4.0.1 **Choice of Ammunition**

Although R.E.P.R. is designed to cycle with a broad spectrum of ammunition, it is optimized for use with heavy bullet loads. With a 1-in-10 inch rate of rifling, the barrels are designed to stabilize heavy bullets up to 190 grains. The design ammunition is M118LR Match ammunition with the 175 grain Sierra Match King bullet. The factory recommends the use of this ammunition or similar loads such as the Federal Gold Medal Match (GMM) and Black Hills 175gr Match. It is suggested to use ammunition with bullets heavier than 168 grains for peak accuracy. M80 Ball and equivalent will not realize the true accuracy potential of the R.E.P.R.

4.1 Loading a Magazine

The R.E.P.R. was designed to use common magazines with other 7.62X51mm NATO rifles currently in use. SR-25 and M110 magazines will work from Knight's Arms Company along with any magazine that was patterned after the original AR10 pattern. Modern AR10 magazines by Armalite do not follow this pattern and will not work. Magazines from DPMS will work, however M118LR ammunition is too long to reliably feed in these magazines.

4.1.1 Grasp the Magazine firmly in your support hand.

4.1.2 Push the round under the magazine feed lips. The base of the cartridge should be all the way back against the back of the magazine.

4.1.3 Repeat until the magazine is filled. **DO NOT OVERFILL** the magazine.

4.2 Loading a Weapon in Condition 4

Starting with a weapon in **Condition 4**:

4.2.1 Insert a loaded magazine firmly into the Magazine Well. Ensure the magazine is fully seated by tugging on it.

4.2.2 Charge the weapon by firmly pulling the charging handle to the rear and releasing it ("slingshot" method).

4.2.3 Rotate the selector to "**SAFE**". If not immediately firing the weapon close the ejection port cover. The Weapon is now in **Condition 1**.

4.2 Firing in Semi-Automatic Mode

Starting with a weapon in **Condition 1**:

4.3.1 Bring Weapon to the "Ready" position.

4.3.2 Acquire and Aim at the intended Target.

4.3.3 Put Selector to "**SEMI**".

4.3.4 Depress trigger with a deliberate squeezing motion of the strong hand index finger to fire individual shots. Repeat until target is neutralized.

4.3.5 Scan and assess for threats or targets.

4.3.6. Put Selector to "**SAFE**".

4.4 Firing in Automatic Mode (only in Select Fire weapons)

Starting with a weapon in **Condition 1**:

4.4.1 Bring Weapon to the "**Ready**" position.

4.4.2 Acquire and Aim at the intended Target.

4.4.3 Put Selector to "**AUTO**".

4.4.4 Depress trigger with a deliberate squeezing motion of the strong hand index finger to fire bursts. Release trigger to discontinue burst. 3-5 round bursts are optimal. Repeat until target is neutralized.

4.4.5 Scan and assess for threats or targets.

4.4.6. Set Selector to "**SAFE**".

4.5 Reloading From Bolt Lock

When the Magazine is out of ammunition, the Bolt Catch is automatically engaged. The Bolt Carrier Group is held open. The weapon will not fire. To Reload:

4.5.1 Set Selector to "**SAFE**".

4.5.2 Depress the Magazine Release. Allow the Magazine to fall free or remove it by hand if this is not possible (e.g. prone)

4.5.3 Retrieve a loaded Magazine with your support hand.

4.5.4 Insert loaded Magazine into Magazine Well. Ensure the magazine is fully seated by tugging on it.

4.5.5 Depress the Bolt Catch. This will allow the Bolt Carrier to go into battery and chamber a round. Weapon is now in **Condition 1**.

4.5.6 Scan and assess for threats or targets. Re-engage as necessary.

4.6 Tactical Reload

A tactical reload is carried out during a lull combat to keep the weapon topped up with ammunition. It is conducted from **Condition 1**:

4.6.1 Grasp partially empty Magazine between 2 digits of support hand. Depress the Magazine Release. Remove the Magazine by hand..

4.6.2 Retrieve a loaded Magazine with your support hand. Grasp the base of it with thumb and index finger.

4.6.3 Insert loaded Magazine into Magazine Well. Ensure the magazine is fully seated by tugging on it.

4.6.4 Stow partially empty magazine appropriately.

4.6.5 Scan and assess for threats or targets.

4.7 Operating Cycle

The following describes the operating cycle of the R.E.P.R. in semi-automatic mode.

Firing	When the Trigger is depressed, the sear is disengaged from the Hammer allowing the hammer to be driven by the Hammer spring to strike the Firing Pin. The Firing Pin strikes the primer, firing the chambered round.
Unlocking	Propellant gasses are tapped off at the gas port and travel trough the gas block to the nozzle. This gas drives the piston cup back from the nozzle, in turn driving the operating rod to strike the carrier key. This initiates the rearward movement (recoil stroke) of the Bolt Carrier Group. As the Bolt Carrier travels to the rear, the Cam Pin rotates the Bolt, thus unlocking it from the barrel extension.
Extraction	As the Bolt Carrier Group continues through the recoil stroke the expended cartridge is drawn from the chamber by the extractor.
Ejection	Once the expended cartridge is clear of the chamber it is ejected from the weapon by the spring loaded Ejector.
Cocking	**Semi** -As the Bolt Carrier Group continues to the rear it cocks the Hammer which is initially retained by the Disconnector. As the shooter disengages the trigger, the Disconnector releases the hammer allowing it to be captured by the Trigger (this is known as Reset). **Auto** - As the bolt carrier group continues to the rear it cocks the hammer which is retained by the auto sear. Concurrently the rear of the bolt carrier will trip the auto sear releasing the hammer and firing the round. When the trigger is depressed and held, the weapon will cycle continuously through the firing sequence until the trigger is released or the magazine is depleted. When the user releases the trigger, the hammer is caught by the hammer/trigger engagement surface and does not allow the weapon to fire again until the trigger is pulled.
Feeding	The recoil stroke concludes when the Buffer halts the Bolt Carrier Group. The Recoil Spring, compressed during the recoil stroke, drives the bolt carrier group forward commencing the counter-recoil stroke. As the Bolt Carrier returns forward the next round is stripped from the top of the Magazine and directed into the chamber by the feed ramps.
Chambering	As the bolt carrier group continues the counter-recoil stroke the round is seated in the chamber.
Locking	As the bolt carrier group completes the counter recoil stroke the bolt rotates, locking into the barrel extension. The bolt carrier group is now again in battery.

5.0 Immediate and Remedial Actions

5.1 Immediate Action

Immediate Action is defined as the prompt action taken by the operator to reduce a stoppage without investigating the cause. A stoppage is defined as any interruption in the operating cycle. It is suggested to transition to a secondary weapon if cover is not available, or if the situation permits perform the following;-

5.1.1 Keep the weapon shouldered and in the ready position pointed downrange.

5.1.3 Ensure the magazine is fully seated by tapping on the base of the Magazine and tugging firmly down.

5.1.4 Pull the charging handle to the rear and release.

5.1.5 Re-engage the target

5.1.6 If the weapon does not eject a casing or live round apply **Remedial Action**.

5.2. Remedial Action

Remedial Action is defined as the actions taken by the operator to remedy a Malfunction. A Malfunction is defined as a failure of the weapon to operate as designed. A simple way to remember the steps of a remedial action is to simply “Unload” the weapon, and “Reload” the weapon once the weapon is clear.

5.2.1 Attempt to set the Selector Lever to “**SAFE**”.

5.2.2 Lock the Bolt Carrier Group to the rear by depressing the bottom segment of the Bolt Catch and pulling the Charging Handle to the rear. Return the Charging Handle to the forward position.

5.2.3 Remove and discard the Magazine.

5.2.4 Roll the rifle 60 degrees anti-clockwise to visually inspect the chamber for obstructions.

5.2.5 Shake or attempt to clear any stoppage via the Magwell or Ejection Port.

5.2.6 Check Gas Regulator to ensure it is at an appropriate setting.

5.2.8 Release the Bolt Catch and manipulate the Charging Handle three (3) times to ensure the action is functioning properly.

5.2.9 Make the weapon **Condition 1** weapon and continue the mission.

6.0 Maintenance

Maintaining your weapon properly requires not only immediate pre and post firing cleaning but replacement of consumable parts to ensure 100% reliability and accuracy of the product throughout its lifespan. Keep an accurate log of every round fired through the weapon. Even writing down a estimate of how many rounds were fired on a given day will help you to perform scheduled maintenance on the system. LWRCI has developed a "Black Box" pistol grip that allows you to download information from your rifle depending on the software you choose for the rifle. It can give you an exact round count, it can provide a date and time stamp for every round fired and can even suggest when something needs to be replaced based on the round count. Please call LWRCI if you are interested in this technology. This manual is an Operators manual and does not cover replacement of parts outside of those that can be replaced on a field strip. It is encouraged that only a certified armorer should disassemble and replace parts beyond those that are removed in a field strip. LWRCI can conduct maintenance for you with a same day turn-around if you choose. The whole weapon will be inspected and gauged, consumables will be replaced, it will be test fired, cleaned and returned to you with a report.

6.1 Disassembly (Field Strip)

Frequency: The weapon should be disassembled to its major groups and assemblies when conducting Routine Operator Level Maintenance (as determined by unit). For convenience the Upper Receiver can remain connected to the Lower Receiver (weapon broken down "shotgun style") during Routine Operator Level Maintenance. Lay your parts out from left to right in the sequence they are removed from the weapon so that upon reassembly, you just work right to left. This habit will also help if you have to strip your weapon and reassemble in the dark. The sequence is as follows:

6.1.1 **Clear** the weapon (refer to Section 3.3 of this manual) and ensure the weapon is **Condition 4**. Your Bolt Carrier must be in battery.

6.1.2 Pull out the Take Down Pin by pushing from the left side of the Lower Receiver to start the pin moving then pull out from the right. A dowel or point of a cartridge can aid in this. The pin detent will be stiff on a new rifle. This will get easier as you use and disassemble your R.E.P.R.

Pull the pin from the right as far as it goes. The pin will remain captive. This pin releases the back end of the upper receiver from the lower receiver.

6.1.3 Pivot the Lower Receiver until it is 90° to the Upper Receiver. You may opt to remove the front take down pin and disconnect the upper from the lower completely for ease of cleaning.

6.1.4 Remove the Bolt Carrier Group by pulling the Charging Handle back all the way and grasping the rear of the Bolt Carrier removing it from the receiver. Return the Charging Handle to its forward position.

6.1.5 Remove the Buffer and Buffer/Recoil Spring by depressing the buffer detent and pulling the buffer and spring from the lower receiver. Separate the buffer and

spring. This will not be as easy as it is with a standard AR15/M16 as the R.E.P.R. uses a flat wire spring. You can twist it out, or use something flat to hold the buffer detent down and out of the way of the spring coils. Since this is a gas piston weapon, it is unnecessary to remove the spring each time you field strip the rifle for maintenance unless the tube was fouled by mud, dirt, sand or water. The weapon is now field stripped.

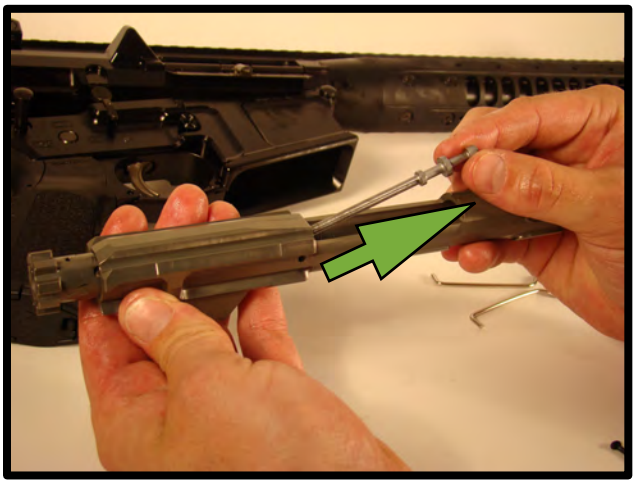
6.2 Detailed Disassembly

This level of disassembly is for Detailed Operator Level Maintenance of the R.E.P.R. Care must be taken to ensure that small parts are not lost. The use of a cloth or tarpaulin to catch them is encouraged. Further disassembly is not required for operator authorized maintenance and should only be performed by higher echelon maintenance personnel. Again, as you remove a part, place it from left to right in order of disassembly.

6.2.1 **Clear** and **Field Strip** the weapon by following the instructions in the previous section.

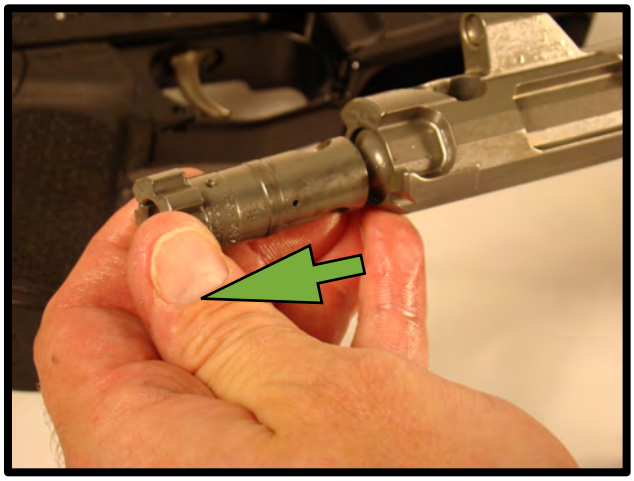
6.2.2 Bolt Carrier Disassembly

6.2.2a Remove the Firing Pin Retaining Pin from the Bolt Carrier. The t-shaped cavity the retaining pin is in allows you to use a bullet tip or other pointy Turn the carrier so the Bolt is facing upward and tap against your palm to remove the Firing Pin.



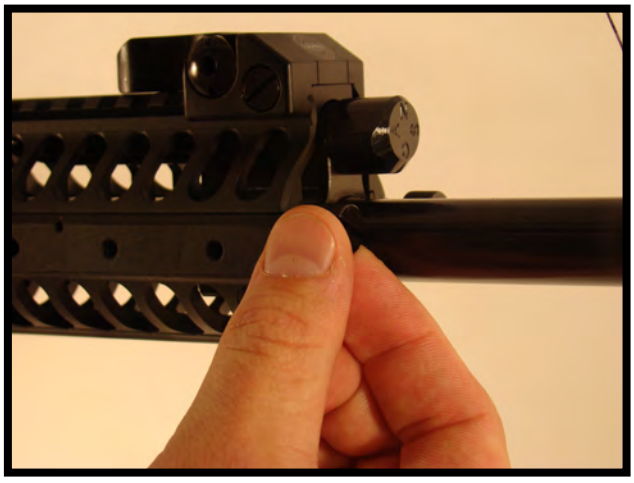
6.2.2b Rotate the Bolt Cam-Pin 90° counter-clockwise. Pull to remove the Bolt Cam Pin and pull the Bolt out of the Bolt Carrier.

Do not further disassemble the bolt. Further disassembly is covered in the LWRCI R.E.P.R. Maintainers manual for Armorers.



Upper Receiver Group Disassembly

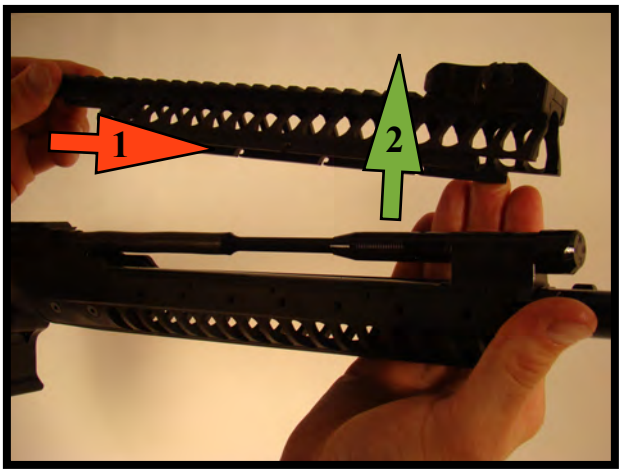
6.2.3 Pull out the forward take-down pin to its stop by pushing from the left side of the receiver to start the pin then pull from the right. Separate the upper and lower receiver.



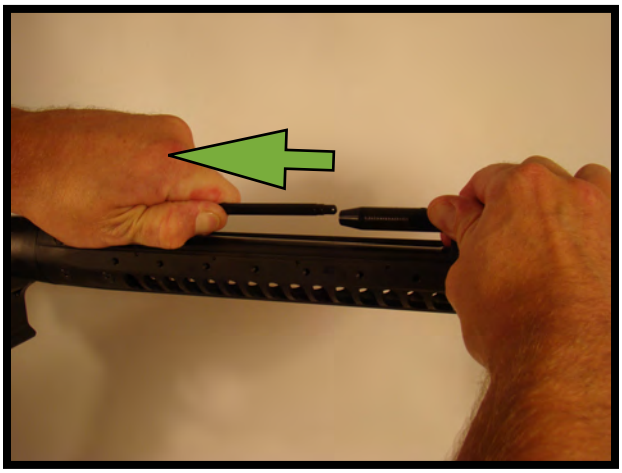
6.2.4 Remove the Top Rail by loosening the two Pusher Screws-

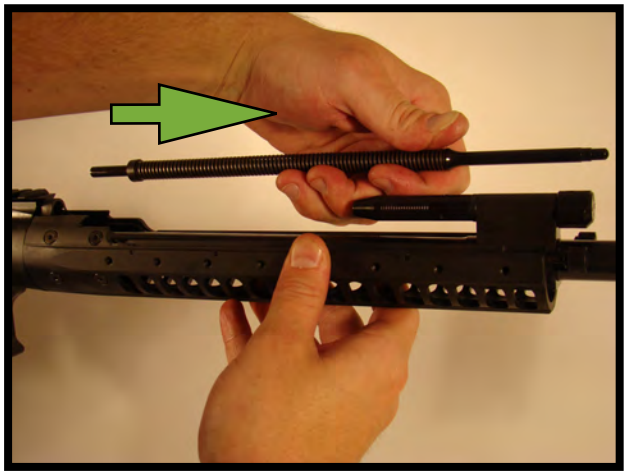
and pushing the upper rail forward then lift up removing the top rail..

(NOTE: The two Pusher Screws are captive and are not supposed to come free from the Lower Rail.)

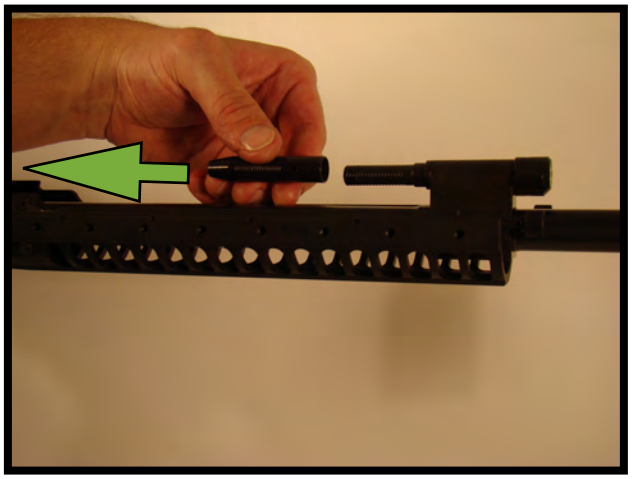


6.2.5 To disassemble the piston components grasp the front of the operating rod and pull firmly to the rear compressing the piston spring. Ensure to pull it straight back into the receiver or it will bind. The front of the operating rod will disengage from the piston cup. Lift out the front of the operating rod assembly and pull it forward then away from the receiver.





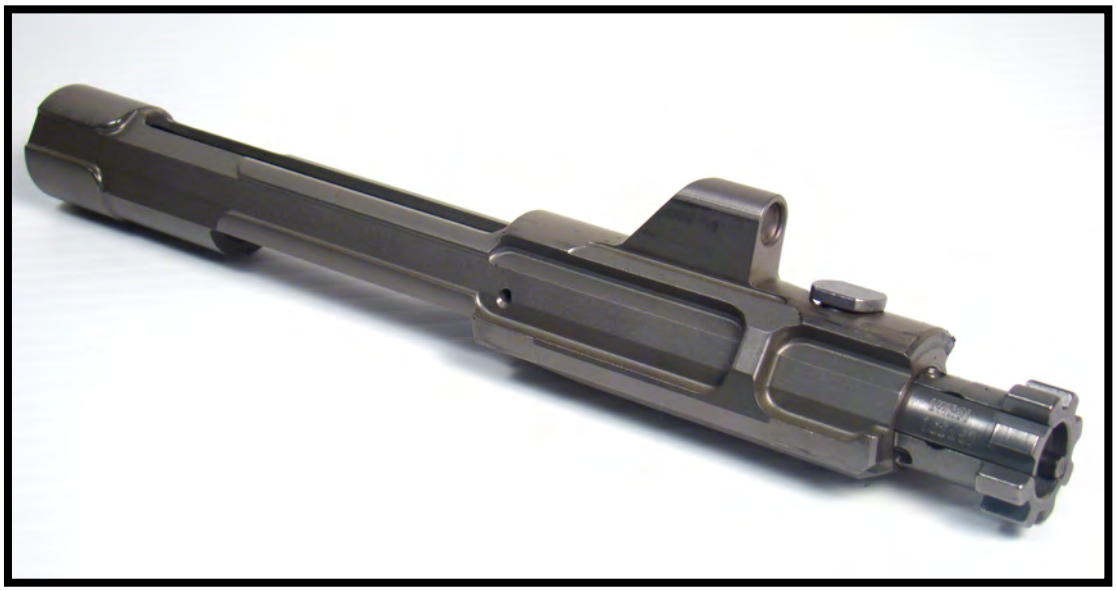
Pull the piston cup to the rear and off of the nozzle. This completes detailed disassembly. (NOTE: If disassembling only the gas piston components on an otherwise assembled rifle, lock the bolt to the rear while disassembling or assembling the gas piston components to relieve the recoil spring resistance)



You can further disassemble the piston op rod assembly if you need to replace the spring. Pull the spring from the front of the op rod removing it from the rod.

6.3 Assembly

Assembly of the R.E.P.R. series is accomplished by reversing the disassembly steps. None of the parts will assemble in the wrong way. You should not have to use any force reassembling any part of the weapon. During reassembly take note of the following:



6.3.1 Ensure the bolt's extractor is facing the ejection port side of the weapon as pictured. It will not assemble the wrong way.

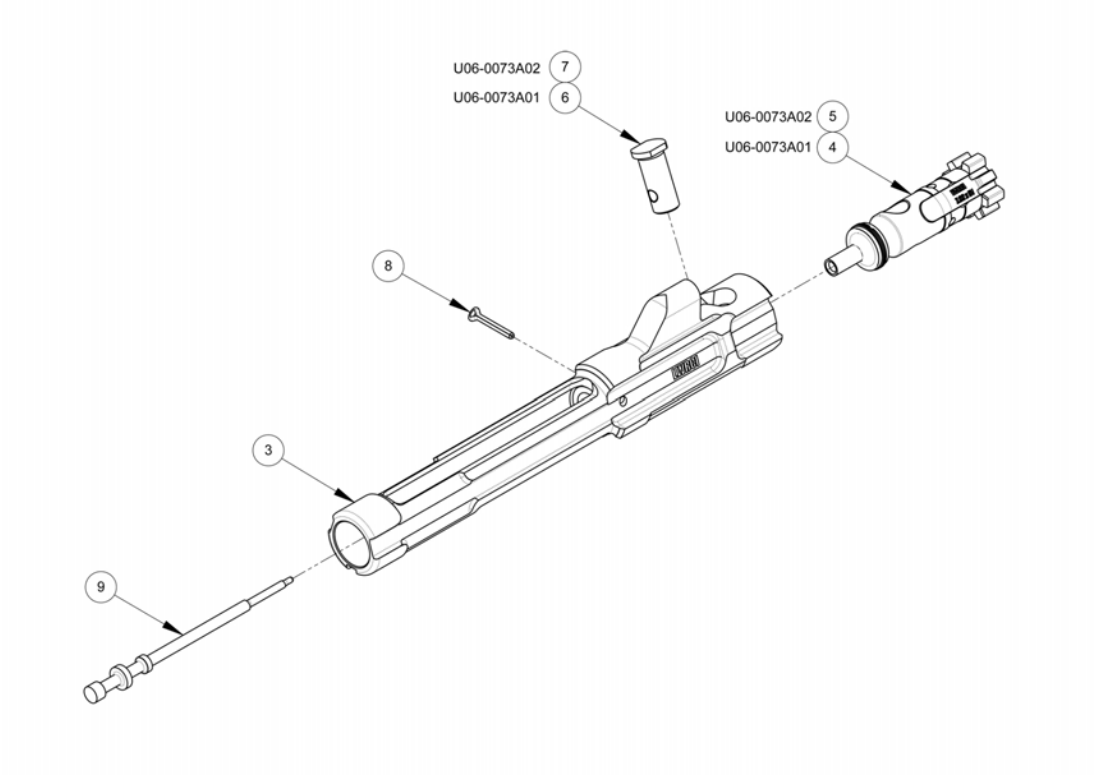
6.3.2 When reinstalling the Operating Rod Assembly, rotate the Assembly until it fully seats in the Piston Cup.

6.3.3 When reinstalling the Buffer and Buffer Spring, push the Buffer fully past the buffer detent and ensure it is captured behind the detent.

6.3.4 While reinstalling the Firing Pin Retaining Pin ensure the Firing Pin is fully forward and the Firing Pin Retaining Pin is installed from left to right when looking from the rear of the weapon. While Bolt is pushed full rearward into Carrier, push end of Firing Pin toward front of Bolt and ensure it protrudes through the face of the Bolt.

6.3.5 When reinstalling the Bolt Carrier Group into Upper Receiver, ensure that the Bolt is fully extended.

6.3.6 When closing the Upper and Lower Receiver, pivot the Lower Receiver to the Upper receiver until contact is made. Then push the Rear Take Down Pin all the way into the Lower Receiver. It may be necessary to push the Upper and Lower receivers together to enable this.



6.4 Routine Operator's Maintenance:

Perform routine maintenance after each firing session or once daily while operating in normal field conditions. Ensure weapon is **clear** prior to performing any maintenance. When punching the weapon's bore pass the cleaning rod through the chamber end towards the muzzle. Otherwise the muzzle may be damaged and degrade accuracy.

6.4.1 **Field-strip** the weapon as detailed in Section 6.1.

6.4.2 Clean bore by punching first with a patch saturated in Simple Green, SLIP 2000 Carbon Killer or approved solvent. Punch bore with bore brush several times. Punch with a dry patch to remove carbon residue and cleaning solvent. Repeat until patches are no longer removing copper or black carbon fouling.

6.4.3 Check for cleanliness by punching with a clean patch. If the patch does not come out clean, repeat steps 6.42 until it does.

6.4.4 Wipe Bolt Carrier, Charging Handle, interior of Upper Receiver, Buffer and Buffer Spring with a cloth (slightly dampened with cleaning solvent if available). Try to ensure you do not get cleaning solvents on plastic parts. Some chemical solvents will change or break down the properties of plastic.

6.4.5 Scrub the face of the bolt with a GP brush dipped in cleaning solvent or CLP. Thoroughly wipe away any remaining cleaning solvent or CLP with a rag.

6.4.5 Apply a light coat of lubricant to the interior of the upper receiver, buffer spring, compensator and ejection port cover.

6.4.6 Apply point lubricant to the Extractor, Bolt Cam Pin, Hammer pivot point, and Trigger pivot point, Charging Handle Knob, Bolt Catch, and Carrier sear. (NOTE: Do not lubricate the face of the bolt.)

6.4.7 Reassemble weapon and perform functions check as detailed in Section 3.4 and 3.5.

6.5 Detailed Operator's Maintenance

Perform **Detailed Maintenance** every 2,000 rounds or once weekly while operating in normal field conditions. Ensure weapon is clear prior to performing any maintenance. For best results and if the situation permits, pull through the bore with any type of CLP. Liberally coat all parts with CLP and return to clean in a few days.

6.5.1 **Detail Disassemble** weapon as described in Section 6.2.

6.5.2 Perform **Routine Maintenance** as detailed in the previous section.

6.5.3 Scrub extractor with GP brush dipped in cleaning solvent or CLP. Pay particular attention to remove any built up brass deposits in the extractor groove. Thoroughly wipe away any remaining cleaning solvent or CLP with a rag.

6.5.4 Scrub Bolt Carrier, Bolt Body, Firing Pin and interior of the Upper Receiver with GP brush dipped in cleaning solvent or CLP. Punch firing pin hole and firing pin cavity with a pipe cleaner. Thoroughly wipe away any remaining cleaning solvent or CLP with a rag. Apply a moderate coat of lubricant to the inside of the Bolt Carrier where the bolt installs. Apply point lubrication to the Extractor where the pin installs and the Bolt Cam Pin when it is installed. Apply a light coat of lubricant to the interior of the upper receiver prior to re-installing the Bolt Carrier Group.

6.5.5 Scrub Gas Piston Nozzle with a dry brass wire brush. Thoroughly wipe away any remaining carbon residue with a rag (rag may be dampened in cleaning solvent). (NOTE: The gas piston nozzle should be completely dry before reassembling the weapon. Do not apply lubricants as this will cause fouling when fired).

6.5.6 Scrub the Gas Piston Cup inside and out with a dry brass wire brush. Apply a light coat of lubricant to the outside of the piston cup and wipe off any excess lubricant or residue with a rag.
(NOTE: As a general practice, do not introduce any lubricant into the inside of the piston cup as this may cause fouling when fired).

6.5.7 If the weapon is to be stored for a longer period of time, place a light coating of CLP on the Nozzle and reassemble. The user can wipe off the excess prior to firing. It is inconsequential to function if the user does not wipe off excess CLP prior to firing, but it may cause some smoke as the lubricant burns off with an aggressive firing schedule.

6.5.8 Scrub the Operating Rod Assembly with a GP brush dipped in cleaning solvent or CLP (these will be very clean to start with as they are not directly exposed to carbon). Thoroughly wipe away any remaining cleaning solvent or CLP with a rag. Apply a light coat of lubricant to the Operating Rod Assembly.

6.5.9 Reassemble weapon and perform functions check as detailed in Sections 3.4 and 3.5.

6.6 Maintenance Procedures for Adverse Climate Conditions

6.6.1 When operating in adverse environments LWRC International recommends utilizing shoot through muzzle covers and gun covers (if tactical situation permits).

6.6.2 Pay particular attention that the Ejection Port Cover is closed at all times when not firing your weapon. If weapons must be grounded stuff a rag into the Magazine Well.

6.6.3 In blowing sand or snow conditions conduct frequent functions checks of your weapon and take every opportunity to remove sand or snow from your weapon. A small paint brush is highly recommended for this task. Blow sand from weapon with compressed air if available.

6.6.4 Do not lubricate the interior of the Upper Receiver or exterior of the Gas Piston components when operating under field conditions in extremely sandy or snowy environments.

6.6.5 When performing routine maintenance remove the Top Rail and brush any sand or snow from the piston components.

6.6.6 Apply point lubrication as sparingly as possible.

6.7 Special Arctic Environment Considerations

6.7.1 Keep weapons at ambient outdoor temperature whenever possible and use an arctic rated lubricant.

6.7.2 If weapons must be brought into a warm area, allow weapons to warm up to the room temperature, detail disassemble and perform **Detailed Maintenance**. Pay particular attention to removing all condensation from weapon before going back into cold temperatures.

6.7.3 Even if weapons are kept outdoors, temperatures can fluctuate above and below freezing causing condensation to develop then freeze in the weapon's moving components. Perform frequent functions checks to ensure weapon is operable.

6.7.4 If weapon is dropped in the snow clean it immediately. At a minimum break the weapon down shotgun style and remove any snow from the upper receiver and bolt carrier. Clean snow from gas piston components. Ensure bore is clear.

6.7.5 If your weapon does freeze shut **DO NOT FIRE IT** to un-jam the weapon. Warm weapon with body heat or a camp stove (hold weapon at least eight inches above flame and remove magazine prior to warming) until un-jammed then clean or fire immediately. Keep muzzle pointed in a safe direction.

6.8 Lubricants and Cleaners

The R.E.P.R. is compatible with all standard U.S. Military and NATO specified small arms lubricants and cleaners. The manufacturer recommends SLIP 2000 EWL (extreme Weapons Lubricant). If changing from one lubricant to another clean off old lubricant by scrubbing parts with solvent, e.g. Simple Green or SLIP 2000 Carbon Killer. To remove copper fouling, LWRCI suggests Sweet's 7.62 Bore Cleaning Solvent. Follow manufacturer instructions for safe use.

Lubrication Terms:

Light Coat- A light coat of lubricant is not readily visible to the eye. Apply lubricant and wipe off excess with a clean cloth.

Moderate Coat- A moderate coat of lubricant should be just visible to the eye. Apply lubricant directly to part and spread or apply with a brush, cloth or finger.

Point Lubrication- Lubrication applied to pivot points or recessed parts. Apply a couple of drops to the pivot point and work part back and forth to distribute lubricant.

6.9 Rail Maintenance and Notes

The R.E.P.R. features a free floated user configurable rail system. The rail does not come into contact with any part of the barrel allowing the use of accessories, a bipod or the rail itself as a support surface without affecting the point of impact of the bullet. The rail has a monolithic profile 12 o'clock rail that perfectly mates to the rail on the upper receiver allowing the stacking of sighting devices. The 3, 6, and 9 o'clock rail sections are user configurable. You can install one of several available rail sections to any portion of the rail tube dependent on where you usually mount your accessories. This was done to cut the weight of the rifle, and make the user interface with the system more comfortable.

6.9.1 There is no required rail maintenance other than protecting the M1913 Picatinny rail sections that remain exposed to damage with a rail or ladder panel. The R.E.P.R. rails are set up to use with LWRCI Rail Skinz or USGI issue rail panels. Any Picatinny 1913 standard rail panel will work.

6.9.2 There are several configurations of rails and sling adapter rail sections available. Please see the LWRCI Web-Store to order additional rail sections, lengths and configurations. To install a rail section, use the supplied Allen head machine screws (they have pre-applied thread-locker already applied to them) and match the installation holes on the rail section to the appropriate holes in the rail system. Install the screws using a 5/64th Allen wrench to no more than 15 inch/lbs. Ensure they are all tightened to the same torque. If you remove the Allen head screw to reposition a rail section, ensure you degrease the screw and the hole with a suitable

degreasing solution (e.g. alcohol, acetone etc.). Apply blue Lock-Tite or suitable thread locker to the screw before installation.

6.9.3 The barrel nut of the R.E.P.R. also acts as the rail mount. It is not recommended you remove the rail of the R.E.P.R. as there is no requirement to do so at the operator level.

6.9.4 The R.E.P.R. comes with a polymer heat shield hand-guard. Several lengths are available from LWRCI on the LWRCI Web-Store. They are installed with 5/64th Allen head machine screws in each hole in the bottom of the hand-guard.

6.9.2 There are small C-Clips that make the pusher screw captive. In the rare event this becomes dislodged or lost, a standard C-Clip for an M16 ejection port rod can be used. With the top rail removed, screw in the pusher screw all the way. With needle nose pliers, install the C-Clip to the groove toward the nose of the pusher screw.

6.9.3 During normal use, the rail will become fouled with carbon and some copper residue from jacketed ammunition. If left, the copper will turn a blue/green color. This is purely cosmetic and will not adversely affect the weapon. You can remove it with a copper solvent. You should always inspect the inside of the top rail to ensure the fouling does not interfere with piston operation.

7.0 Trouble Shooting

NOTE: When shooting with a silencer or suppressor please note the following:

7.1 Follow Manufacturer's instructions for mounting/ dismounting suppressor, for care and use.

7.2 Use suppressor design with same caliber of weapon.

7.3 Ensure suppressor is firmly attached prior to use.

7.4 Cyclic Rate will be increased.

7.5 Gas/fouling will be increased.

7.6 Weapon shall require an increase in lubrication and cleaning.

7.7 If running a suppressor for an extended period, or if the situation permits, turn the Gas Regulator to the Suppressed (S) setting.

Failure to Load	
CAUSE	**CORRECTION**
Bent/damage magazine feed lips or Worn/ Weak magazine feed spring	Inspect Magazine and replace as necessary
Worn out/under powered recoil spring	Replace spring. Do not try to stretch.
Under powered ammunition (Cause- Short Stroke)	Use SAAMI, CIP or NATO Spec. Ammunition
Leading of feed ramps from use of Non-FMJ (Full Metal Jacket) ammunition	Disassemble and clean feed ramps and use jacketed ammunition

Failure to Lock	
CAUSE	**CORRECTION**
Wrong ammunition for chamber	Use proper SAAMI/CIP/ NATO Spec. Ammunition.
FOD (Foreign Object Detected) in chamber or barrel extension	Disassemble and clean rifle.
Ammunition defective/damaged or out of specification	Inspect all ammunition prior to use and ensure SAAMI/CIP/NATO compliant.
Weak/worn Buffer/Action Spring	Replace spring.

Failure to Fire	
CAUSE	**CORRECTION**
Defective ammunition/dead primer	Inspect all ammunition prior to use and ensure SAMI/NATO compliant.
Broken/weaken hammer spring	Replace spring.
FOD (Foreign Object Detected) in Pin Channel (Fire Control Group)	Disassemble and clean.
Worn Firing Pin	Replace firing pin
Carrier Bounce/Bolt Bounce	Adjust Gas Regulator to smaller setting. Use lower pressure ammunition.
Foreign Objects & Debris (FOD) in Fire Control Group (FCG)	Disassemble and clean.

Failure to Extract	
CAUSE	**CORRECTION**
Worn/Broken extractor/spring	Replace extractor/springs.
Corroded/Out of specification ammunition	Inspect all ammunition prior to use and ensure SAAMI/CIP/NATO compliant.
Worn or damaged piston return spring	Replace Piston Return Spring.
Torn case rim	Defective ammunition or dirty chamber – clean chamber and inspect ammunition.
Foreign Objects & Debris (FOD) / Dirty Bolt/ Extractor	Disassemble and clean.

Failure to Eject	
CAUSE	**CORRECTION**
Worn ejector spring	Replace spring (May require gunsmith/ Armorer).
Short stroke	Inspect all ammunition prior to use and ensure SAMI/CIP/NATO compliant.
Regulator set on wrong setting.	Adjust Regulator to appropriate setting.

Failure to Cock	
CAUSE	**CORRECTION**
Worn disconnector &/or spring	Replace disconnector or spring.
Worn Hammer &/or Spring	Replace Hammer &/or Spring.

Worn Trigger &/or Spring	Replace Trigger &/orSpring.
FOD (Foreign Object Detected) lodged in Fire Control Group	Disassemble and clean rifle.

For technical assistance, call the LWRCI Technical Support Group 410-901-1348.

Warranty

LWRC International products are warranted to be free from defective material and workmanship for a period of two years from the date of delivery to the original purchaser.

LWRC International obligation under this warranty shall be limited to (1) repairing or (2) replacing any product upon inspection at LWRC International and based on its discretion, is found to defective in material or in workmanship. This warranty is limited and does not extend to: careless handling, abuse and misuse, unauthorized adjustments or modifications, use of improper ammunition, excessive or unreasonable use, ordinary wear & tear, rust or corrosion, and barrel obstruction. Repairs are warranted for the duration of the original warranty and apply only to factory built products.

Exclusive Remedy: The remedies in this section and in the warranty agreement constitute the sole and exclusive remedies of any authorized customer, as well as its successors and assigns, for any defect in the product.

Disclaimer: The warranty stated in this agreement is the sole and exclusive warranty pertaining to the product. LWRC International disclaims any warranty express or implied, including, without limitation, any warranty of merchantability or fitness for a particular purpose. In no event shall LWRC International , LLC be responsible for any indirect, incidental or consequential damages including, without limitations, lost profits, costs of delay, with respect to economic loss or injury to property or to third parties, whether as a result of breach of express or implied warranty, negligence or otherwise.

Prior to returning any LWRC International product for warranty work, you must receive return material authorization (RMA) from our customer service department. The contact information is shown below. Items must be returned prepaid to the address shown below. LWRC International, LLC accepts no responsibility for items lost or damaged in shipping. Items that are returned and found to be Out-of -Warranty will be repaired at the customer's expense; however, no work will be performed without the customer's written authorization.

Note: The information mentioned herein is valid for duration of 90 days.

R.E.P.R. PATENTS PENDING

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